

Montazny navod 203

“Replacement of Obsolete Wave Energy for the third generation”

Project number: BIN SGS01_2020_026

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Business Development, Innovation and SMEs (BIN)

<http://www.vyskumnaagentura.sk/sk/granty-ehp-a-norska-sk>

Kalibracia otvoru do Shark Tooth (v23)

Pri tlaceni dielca na 3D tlačiarni dochadza k nepresnostiam v otvore o priemere 0,6 mm, tento otvor je nutne kalibrovat vrtakom o priemere 0,6mm, cim sa odstrania nepresnosti.

Pocet kalibracii: $162 * 400 = 64\ 800$.

Vypracoval: Ing. Miroslav Novak, 1.5.2022

