

Montazny navod 201

“Replacement of Obsolete Wave Energy for the third generation”

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<http://www.vyskumnaagentura.sk/sk/granty-ehp-a-norska-sk>

Kalibracia otvoru do Shark Skin (v21).

Pri tlaceni dielca na 3D tlaciarni dochadza k nepresnostiam v otvore o priemere 0,6 mm, tento otvor je nutne kalibrovat vrtakom o priemere 0,6mm, cim sa odstrania nepresnosti.

Pocet kalibrovani na dielec: raster dier je $9 * 18$, pocet dier je 162

Pocet dielcov: 400

Pocet kalibracii: $162 * 400 = 64\ 800$.

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